

Work Order ID 125162

125162

Page 1

Tuesday, October 07, 2014 10:36:56 AM

Item ID: D2844-3 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Arms
Start Date: 10/06/14 Start Qty: 6.00 *6* Cust Item ID:
Required Date: 10/06/14 Req'd Qty: 6.00 *6* Customer:
Reference:

Approvals: Process Plan: MCS Date: 14-10-08 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
Run Start *NR1*
Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2844	Rev A

100	NC BRAKE	0.00							
100									
Brake NC	Memo	0.00							
Brake NC	Form per Dwg D2844 using brake and bending Jig DT 8238-B Deburr								

6X DAS 28 9-89 APR 28 2015

110	QC5- Inspect part completeness to step on W/O	0.00							
110									
QC	Memo	0.00							
Quality Control									

6 DAS 38 9-89 APR 30 2015

120	White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel	0.00							
120									
Powdercoat	Memo	0.00							
Powder Coating	START TIME: 10:05 FINISH TIME: 10:35 OVEN TEMPERATURE:								

6 6 15-5-1 DAS 34 9-89

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube ☐</td> <td>Crosstube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Crosstube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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Work Order ID 125162***125162***

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Tuesday, October 07, 2014 10:36:56 AM

Item ID: D2844-3

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Arms

Start Date: 10/06/14 Start Qty: 6.00

6

Cust Item ID:

Required Date: 10/06/14 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

0.00

Quality Control

MLJ

MAY 05 2015

MLJ MAY 05 2015

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Picklist Print

Tuesday, October 07, 2014 10:36:56 AM

Page 1

Work Order ID: 125162

125162

Parent Item: D2844-3

D2844-3

Parent Item Name: Arms

Start Date: 10/06/14

Required Date: 10/06/14

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP: B00.11.01Removed P/O for Powder Coat - in house processEC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304TR0.500W.035		Purchased			No	100	f	292.9684	1.765	11.14737			

M304TR0 500W 035

304 RD Tube .500 x .035W

11.2

DAS
28
9-89

APR 27 2015

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT015	50.88947	
m130292	50.88947	
MAT017	242.0789	
m128084	41.0597	
m128495	120	
m128833	57	
m129188	24.0192	

~~131717~~

131717 X 4 (7.47)
128833 X 2 (3.73)

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